

TPU/TPE/EVA流延膜生产线

TPU/TPE/EVA cast film production line

该设备生产胶膜的幅宽1372毫米-1520毫米，厚度0.02-3.0毫米的，可采用一台或多台单螺杆挤出机共挤，每台挤出机分为8个温控区准确控温。最大产量可达600KG/H，做单层、A/B/A或A/B分配模式。能满足上下两层同时覆离型膜、附布。采用PLC整体控制，只需一人便能轻松操控，关键部件拆卸替换方便，人性化，预留远程操控端口，可全球异地实现同步监控，性价比极高。制品透明度高、晶点少、收卷无气泡。

This equipment produces film with a width of 1200 mm-3600 mm and a thickness of 0.02-3.0 mm. It can be co-extruded by one or more single-screw extruders. The machine is divided into 8 temperature control areas for accurate temperature control. The maximum output can reach 600KG/H, with single layer, A/B/A or A/B distribution mode. It can meet the requirements of covering the upper and lower layers with release film at the same time Attached cloth. It adopts PLC overall control, which can be easily controlled by only one person, and the key components are easy to disassemble and replace, and it is user-friendly. The remote control port is reserved, which can be changed globally. Realize synchronous monitoring with high cost performance. The product has high transparency, few crystal points, and no bubbles when rewinding.

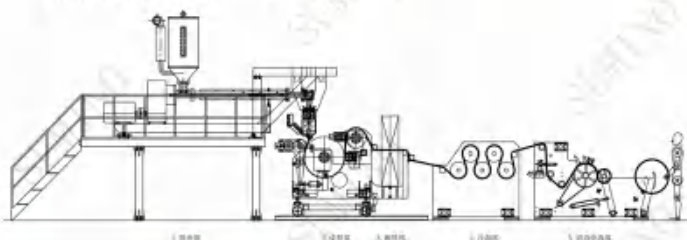
设备型号	Equipment model	1200/2400/3600
制品宽度(mm)	Product width (mm)	1000/2200/3400
制品厚度(mm)	Product thickness (mm)	0.02—3mm
最大线速度 m/min	Maximum line speed m/min	5—30m

公司机器案例 Company Case

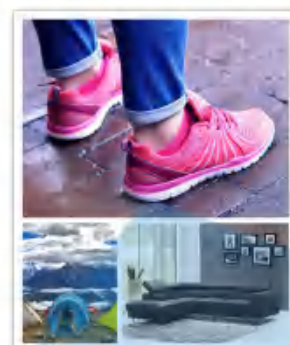
1800mm TPU流延膜生产线 1800mm TPU Casting Film Line



设备流程图 Flow Chart



应用范围 Applications

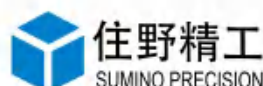


联系我们 Contact Us

地址：江苏省南京市江宁区开拓路11号
 电话：025 5183 9686 / 133 9078 0291
 邮箱：liliming@susumino.com
 网址：www.susumino.com



BOPP/BOPE/BOPLA/BOPET 双向拉伸薄膜生产线 Bidirectional Stretch Film Production Line



BOPP薄膜强度高、阻气性好、印刷性能和抗撕裂性能好，被广泛应用于食品包装、医用包装、工业包装、烟草包装、电工膜、锂电池隔膜等领域。

BOPP film has high strength, good gas barrier properties, good printing performance and tear resistance. It is widely used in food packaging, medical packaging, industrial packaging, tobacco packaging, electrical film, lithium battery separators and other fields.

设备型号	Equipment model	1200	2400	3600	4800
制品宽度(mm)	Product width (mm)	1000	2200	3400	4600
制品厚度(mm)	Product thickness (mm)	0.1-0.3mm	0.1-0.3mm	0.1-0.3mm	0.1-0.3mm
最大线速度 m/min	Maximum line speed m/min	40-150m	60-180	80-250	100-300
进膜宽度范围 mm	Film width	200-400mm	400-600	600-1000	800-1200
最大拉伸宽度 mm	Maximum stretch width	1200mm	2400mm	3600mm	4800mm
出膜宽度范围 mm	Film width range	8000-1200mm	2000-2400	3200-3600	4200-4800
最大拉伸倍数	Maximum stretch ratio	1:5	1:6	1:7	1:8

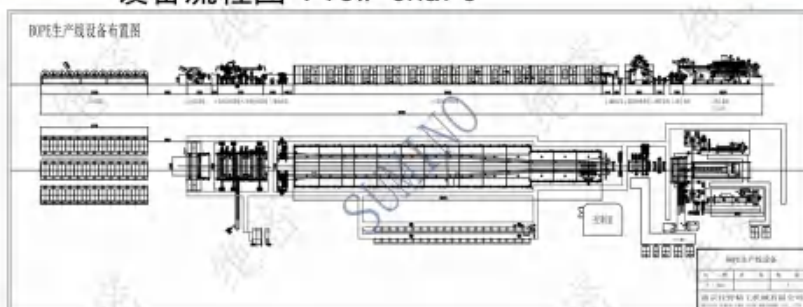
公司机器案例 Company Case

工艺流程：挤出机—精密过滤室—熔体泵—衣架式模具—流延成型—NDC测厚仪—MDO纵向拉伸机—厚度计—横向横拉机—厚度计—牵引机—收卷机—分切机薄膜尺寸

Process flow: extruder--precision filter chamber--melt pump--hanger-type mold--casting molding--NDC thickness gauge--MDO longitudinal stretching machine--thickness gauge--transverse horizontal stretching machine--Thickness gauge--Hauling machine--Winding machine--Slitting machine film size



设备流程图 Flow Chart



应用范围 Application

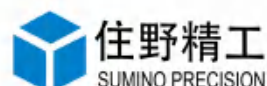


联系我们 Contact Us

地址：江苏省南京市江宁区开拓路11号
电话：025 5183 9686 / 133 9078 0291
邮箱：liliming@susumino.com
网址：www.susumino.com



CPP/CPE流延膜生产线 CPP / CPE cast film production line



CPP/CPE流延膜产品主要用于食品，食品和消费品的包装行业。但是由于它们的特殊品质，它们还用于技术产品，医疗产品以及确保完美表面保护的薄膜。用这种方法生产的薄膜其厚度可以达到标准公差，高透明度，金属化性和可印刷性。
CPP/CPE cast film products are mainly used in the packaging industry of food, food and consumer goods. But because of their special products They are also used in technical products, medical products and films to ensure perfect surface protection. Produced in this way The thickness of the film can reach standard tolerances, high transparency, metallization and printability.

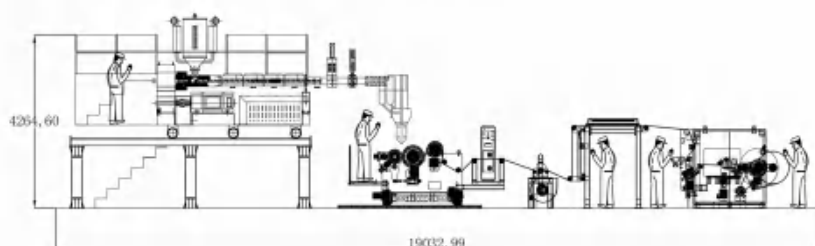
设备型号	Equipment model	1600/2000/2600/3400
制品宽度(mm)	Product width (mm)	1300/1600/2200/3000
制品厚度(mm)	Product thickness (mm)	0.02—0.1mm
最大线速度 m/min	Maximum line speed m/min	70—250m

公司机器案例 Comapny Cases

2800mm CPP/CPE流延膜生产线 2800mm CPP/CPE Casting line



设备流程图 Flow chart



应用范围 Applications



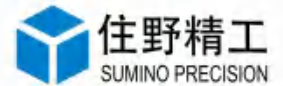
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电话：025 5183 9686 / 133 9078 0291
邮箱：liliming@susumino.com
网址：www.susumino.com



热熔喷胶复合生产线

Hot melt adhesive compound production line



热熔复合机是通过热辐射对塑料、片材、布匹等进行热熔贴合处理，把两种或两种以上不同材料相结合并施加一定压力使其复合成一体加工机器。水胶复合机主要适用于鞋帽、家纺、箱包、汽车内饰、地毯等行业。油胶复合机主要用于将PU胶通过布点的形式转移到布面上。具有良好的牢度、耐洗性、柔软性、透气性强、不变形等优点。
The hot-melt laminating machine uses heat radiation to heat-melt plastic, sheet, cloth, etc., combines two or more different materials and applies a certain amount Pressure makes it compound into one processing machine. The water glue compound machine is mainly suitable for industries such as shoes and hats, home textiles, luggage, car interiors, carpets and so on. Oil glue compound machine is mainly used to transfer PU glue to the cloth surface in the form of dots. It has the advantages of good fastness, washing resistance, flexibility, strong air permeability and no deformation.

设备型号	Equipment model	600	1200	1800	2400
制品宽度(mm)	Product width (mm)	500	1100	1700	2300
制品厚度(mm)	Product thickness (mm)	0.005—0.02	0.008—0.03	0.01—0.04	0.01—0.05
最大线速度 m/min	Maximum line speed m/min	30—80m	60—120m	60—160m	60—200m

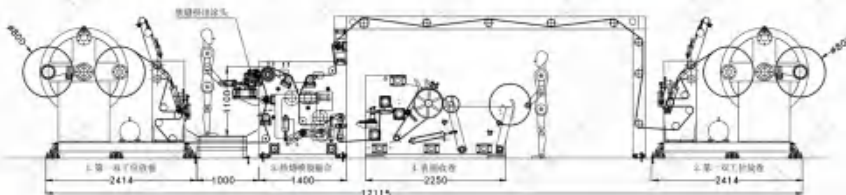
公司机器案例 Company Case

主要特点：涂布头采用高速工具钢，具有耐磨、耐高温，抗变形等特点；配有局部胶流调节阀，可高精度调节胶量，并具有开启及关闭功能，可减少停机时的浪费(不漏胶)；设有过滤器装置，可进行有效的过滤。

Main features: The coating head is made of high-speed tool steel, which has the characteristics of wear resistance, high temperature resistance, and deformation resistance; equipped with a local glue flow adjustment valve, which can adjust the glue amount with high precision. It also has opening and closing functions, which can reduce waste during shutdown (no glue leakage); it is equipped with a filter device for effective filtration.



设备流程图 Flow Chart



应用范围 Applications



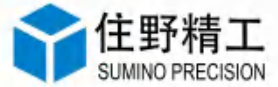
联系我们 Contact Us

地址：江苏省南京市江宁区开拓路11号
电话：025 5183 9686 / 133 9078 0291
邮箱：liliming@susumino.com
网址：www.susumino.com



多层挤压淋膜生产线

Extrusion film lamination production line



该系列组包含多类不同领域的淋膜复合机，可以实现无纺布、纸张、薄膜、软片、浸浆布、合成材料等材料的单、双面淋膜及双层、三层材料的淋膜复合。广泛应用于食品、包装、广告、居家用品、护理、医卫及建筑材料等领域的产品生产。

This series includes multiple types of laminating machines in different fields, which can realize single and double sides laminating of non-woven fabrics, paper, film, film, dipping cloth, synthetic materials and other materials. And double-layer, three-layer material coating compound. It is widely used in the production of products in the fields of food, packaging, advertising, household goods, nursing, health care, and building materials.

Product production.

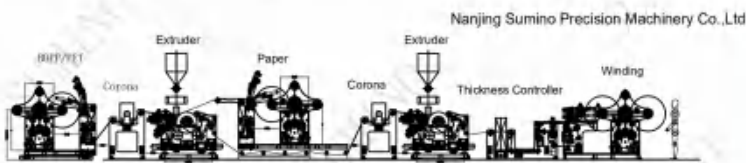
设备型号	Equipment model	1200/1600/2000/2400/3600/4800/5200
制品宽度(mm)	Product width (mm)	1000/1400/1800/2200/3400/4600/5000
制品厚度(mm)	Product thickness (mm)	0.02—0.1mm
最大线速度 m/min	Maximum line speed m/min	60—400m

公司机器案例 Company Case

2600mm PE淋膜衬布2600mm PE coated interlining Machine



设备流程图Flow Chart



SUMINO-Paper Coating machine 05/08/2020
Production Line Size:2600mm*4000mm*4500mm

应用范围Applications



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地址：江苏省南京市江宁区开拓路11号
电话：025 5183 9686 / 133 9078 0291
邮箱：liliming@susumino.com
网址：www.susumino.com



缠绕膜生产线 Stretch film production line



本生产线以LLDPE(线性低密度聚乙烯)为主要原料,采用几种不同牌号的树脂,通过挤出机挤出而生产出具有自粘性的单面粘或双面粘三层、五层拉伸缠绕膜。可选用最新式机械手装置,实现自动上轴、自动上纸管自动化,节省了人工成本;2、结构紧凑,性价比高、采用三层、五层共挤、自动换卷系统、优质的产品外观和性能。

This production line uses LLDPE (linear low-density polyethylene) as the main raw material, uses several different grades of resin, and is extruded through an extruder to produce self-adhesive Single-sided or double-sided three-layer or five-layer stretch film. The latest manipulator device can be used to realize automatic shaft loading and automatic paper tube loading, saving labor cost; 2. Compact structure, high cost performance, three-layer and five-layer co-extrusion, automatic roll changing system, high-quality product appearance and performance.

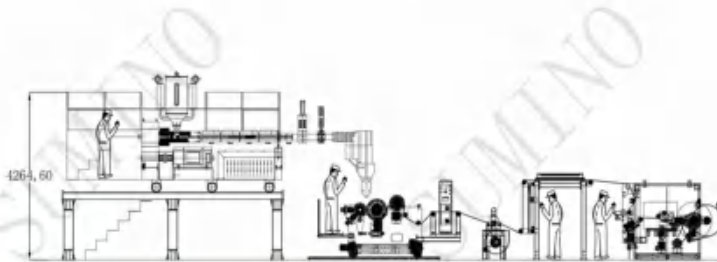
设备型号	Equipment model	1600	2000	2600	3400
制品宽度(mm)	Product width (mm)	1300	1600	2200	3000
制品厚度(mm)	Product thickness (mm)	0.02—0.1mm	0.02—0.1mm	0.02—0.1mm	0.02—0.1mm
最大线速度 m/min	Maximum line speed m/min	50—100m	50—120m	50—180m	50—200m

公司机器案例 Company Case

2000mm PE缠绕膜 2000mm PE Stretch film Machine



设备流程图 Flow Chart



应用范围 Applications



联系我们 Contact Us

地址: 江苏省南京市江宁区开拓路11号
 电话: 025 5183 9686 / 133 9078 0291
 邮箱: liliming@susumino.com
 网址: www.susumino.com



单层或多层共挤片材生产线

Multi or single layer sheet extrusion line machine



使用多台挤出机共挤出技术生产多层共挤出片材，例如ABA，ABCBA，ABDCBA其他多层结构，广泛用于热成型，印刷，金属包装，电子托盘，植绒，食品，服装，工具，玩具，文具膜，装饰膜。

Using multiple extruders co-extrusion technology to produce multi-layer co-extruded sheet, such as ABA, ABCBA, ABCDCBA other multi-layer structure, widely used in thermoforming, printing, metal packaging, electronic tray, flocking, food, clothing, tools, toys, stationery films, decorative films.

宽度	Width	600-1220mm
厚度	Thickness	0.2-2mm
重量	Yield	200-1000kg/h (Yield differences in different models)

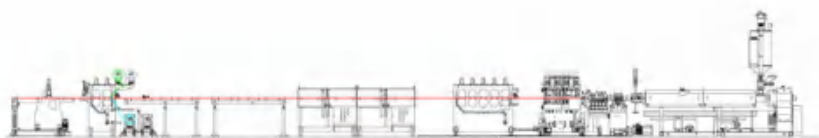
公司机器案例 Comapny Case

1000mm PET片材生产线 1000mm PET Sheet Machine



设备流程图 Flow chart

应用范围 Applications



联系我们 Contact Us

地址：江苏省南京市江宁区开拓路11号
电话：025 5183 9686 / 133 9078 0291
邮箱：liliming@susumino.com
网址：www.susumino.com

